WARRANTY CARD

Model

Date

of Purchase

Armature No

Invoice

Dealers Stamp

Signature







Address

Name of Purchaser



Planet Power Tools Pvt.



PH 22 22 mm Rotary Hammer

INDUSTRIAL

HANDLING INSTRUCTIONS



Read, Understand Carefully & Follow These Instructions While Operating Tool.

India's Leading Power Tool Brand

Manufactured and Marketed by:

PLANET POWER TOOLS PVT. LTD.

GIDC Ind. Estate, P.O. Kabilpure, Navsari - 396424, Gujarat. E mail: mumbai@planetpowertools.com



WARRANTY

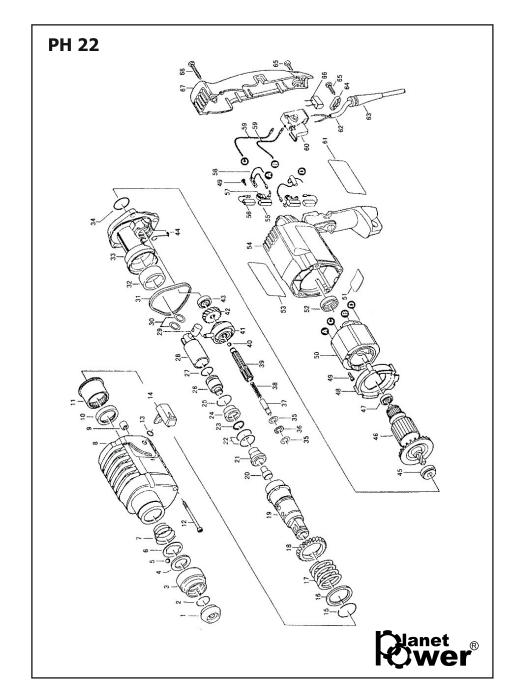
CONGRATULATIONS; YOU ARE NOW A PROUD MEMBER OF THE PLANET POWER PARIVAR

procedures ensuring that you only get a world class power tool. All the tools manufactured by Planet Power Tools Pvt Ltd undergo a series of rigorous inspection

well any defects arising out of faulty manufacturing of the tool. valid for six (6) months from the date of purchase. This comprehensive warranty® covers the parts as All Products manufactured by Planet Power Tools Pvt. Ltd. are covered by an international warranty

The Warranty **DOES NOT** apply to:

- assembly, drill chucks, bearings, flanges etc. Components subject to normal wear and tear e.g. Carbon Brushes, Brush holders, plug and cord
- Unless expressly stated; any and all attachments supplied with the tool.
- Unauthorised repairs, alterations and modifications.
- accident Damage caused due to dust, slurry, and any foreign objects as well as due to improper use or an
- Damage due to voltage fluctuations



MAINTENANCE AND CLEANING

Always diconnect the plug from the power socket before carrying out any work on the appliance.

always keep the ventilation slots unobstructed and clean. Clean the tool mount daily.

Exchanging dust cap

It is important to replace a damaged dust cap immediately, since the ingress of dust into the tool mount can lead to functional faults. Pull back locking sleeve and pull of dust cap diagonally. If the machine fails despite the care taken in manufacture and testing, repair should be carried out by an authorised customer services agent for Planet Power Tools.



For Your Safety



This machine can only be operated safely when the operating and the safety instructions have been com-pletely read and strictly adhered to.



Do not use the tool if damp or if the surroundings are damp



Always inspect cable and plug before using machine. Only have danage repaired by a qualified professional.



Always wear goggles, protective gloves and robust shoes when using the appliance.

Wear ear protection to prevent damage to your hearing.

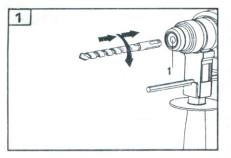
PART LIST

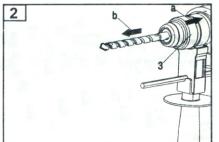
ITEM NO.	DESCRIPTION			
1	Dust Cover			
2	Retaining Ring			
3	Sleeve			
4	Spacer			
5	Steel Ball			
6	Steel Ball Baffle / Washer			
7	Spring			
8	Gear Case			
9	Needle Bearing Small			
10	Cased Oil Seal			
11	Needle Bearing Big			
12	ST-Screw			
13	O-ring			
14	Knob			
15	Steel Wire Baffle For Shaft			
16	Flat Washer			
17	Compressing Spring			
18	Clutch Gear			
19	Spindle			
20	Impact Rod / Bit Piece			
21	Bush On The Rod			
22	O-ring			
23	O-ring			
24	Locating Bush On Rod			
25	Steel Wire Baffle For Hole / Steel Ring			
26	Ram			
27	O-ring (Ram)			
28	Piston			
29	Piston Pin			
30	Shim			
31	Rubber Seal Ring			
32	Oil Bearing / Bush Bearing			
33	Casting			
34	O-ring			
35	Thrust Washer			

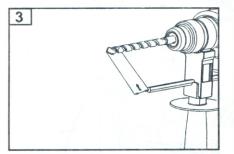
ITEM NO.	DESCRIPTION		
36	Thrust Neddle Support Components		
37	Intershaft Pin		
38	Spring		
39	Intershaft		
40	Steel Ball		
41	Wobble Bearing		
42	Bevel Gear		
43	Ball Bearing 608		
44	Mode Lock Spring		
45	Ball Bearing 629		
46	Armature		
47	Ball Bearing 607		
48	Fan Baffle		
49	ST-Screw		
50	Field Coil		
51	Data Nameplate		
52	Bearing Bush		
53	Brand Sticker		
54	Housing		
55	Brush Holder		
56	Carbon Brush		
57	Brush Spring		
58	Inductance		
59	Lead Wire		
60	Switch		
61	Specification Nameplate		
62	Supply Cord		
63	Cord Armor		
64	Cord Clamp		
65	ST-Screw		
66	Capacitor		
67	Handle Cover		
68	ST-Screw		
69	Side Handle Assembly		

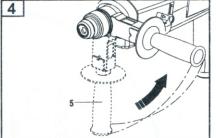
3

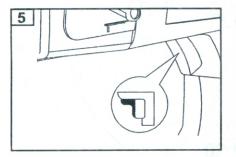
10



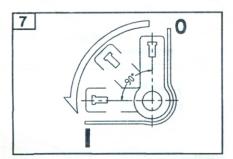


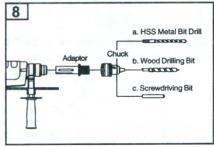












- Wipe plastic parts with a soft cloth lightly dampened with soapy water.
- 25. Consult an authorised service agent in the event of power tool failure.
- 26. Use only original PLANET POWER replacement parts.
- 27. The tool should only only be disassembled for replacement of carbon brushes.

PRECAUTIONS ON USING ROTARY HAMMER

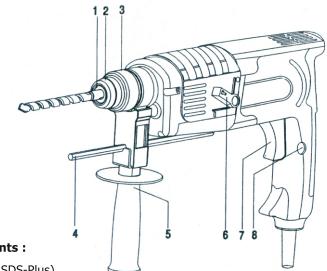
- 1. Before drilling into the wall, floor or ceiling thoroughly confirm that no items such as electric cables are buried inside.
- 2. Always hold the body handle and side handle of the power tool firmly. Otherwise the counterforce produced may result in inaccurate dangerous operation.

- and it frees both hands to operate tool.
- 12. Don't overreach. Keep proper footing and balance at all times.
- 13. Maintain tools with care. Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorised service facility. Inspect extension cords periodically replace if damaged. Keep handles dry, clean and free from oil and grease.
- 14. Disconnect tools when not in use. Before servicing and when changing accessories, such as bits, cutters.
- 15. Remove adjusting keys and wrenches. From habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- 16. Avoid unintentional starting. Don't carry plugged in tool with finder on switch. Be sure switch is off when plugging in.
- 17. Use extension cords. When tool is used outdoors, use only extension cords intended for use outdoors and so marked.
- 18. Stay alert. Watch what you are doing. Use common sense. Do not operate tool when you are tired.
- 19. Check damaged parts. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of mounting and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by indicated elsewhere in this instructions manual. Have defective switches replaced by authorised service center. Do not use tool if switch does not turn it on and off.
- 20. Do not use power tools for applications other that those specified in the handling instructions.
- 21. To ensure the designed operational integrity of power tools do not remove installed cover or screws.
- 22. Do not touch movable parts or accessories unless the power source has been disconnected.
- 23. Use your tool at lower input than specified on the nameplate; otherwise the finish may be spoiled and working efficiency reduced due to motor overload.
- 24. Do not wipe plastic parts with solvent. Solvents such as gasoline, thinner, benzone, carbon tetrachloride, alcohol, ammonia and oil containing chloric annex may damage and crack plastic parts. Do not wipe them with such solvent.

Technical Data

Model No.	:	PH 22
Input Power	:	800 Watt
Chuck Type	:	SDS Plus
Drilling Capacity		
- Concrete	:	22 mm
- Steel	:	13 mm
- Wood	:	30 mm
No Load Speed	:	0 - 900 rpm
Impact Rate	:	0 - 4100 ipm
Impact Energy	:	3 Joules
Voltage	:	230 V~
Weight	:	2.4 kg.

The machine is intended for hammer drilling in concrete brick and stone. It is likewise suitable for drilling without impact in wood, metal, ceramic and plastic.



Product elements:

- 1. Tool Holder (SDS-Plus)
- 2. Dust protection cap
- 3. Locking Sleeve
- 4. Depth Stop
- 5. Auxiliary Handle
- 6. Operational mode selection switch
- 7. On/Off Switch
- 8. Locking Button

TOOL CHANGING:

SdS-Plus Tools

The SDS-Plus tool is designed to be freely movable. This causes eccentricity when the machine is not loaded. However, the drill automatically centers itself during operation. This does not affect drilling precision.

1. Inserting (Fig 1)

Clean and lightly oil the tool before inserting. Insert the dust-free tool into the tool holder 1 with twisting until it latches. The tool locks itself. Check the locking by pulling on the tool.

2. Removing (Fig 2)

Pull the locking sleeve 3 to the rear (a) and hold while removing the tool (b).

3. Depth Stop (Fig3)

Loosen the auxiliary handle 5. Adjust the drilling depth t on the dept stop. Retighten.

4. Auxiliary Handle (Fig 4)

For safety reasons, the machine should be used only with the auxiliary handle 5.

By rotating the auxiliary handle 5 to a comfortable position, a fatigue-free and therefore safe working position can be achieved. Loosen the auxiliary handle 5. Swing the grip to a new position.

Overload Clutch

If the drill bit becomes jammed or caught, the drive to the drill spindle is interrupted. Because of the forces that occur as a result, always hold the machine security with both hands and take a firm stance.

5. Setting the speed (Fig 5 & 6)

By increasing or decreasing the pressure on the on/off switch, the speed can be continuously controlled during operation.

Advantages:

- Slow starting of holes eg., on smooth surfaces or tiles.
- No sliding off the drill when starting the hole
- No splintering of the hole.

The speed must be selected according to the operating mode, the material to be worked and the diameter of the dtill.

6. Operating Modes (Fig 7)

The operation of the gearbox for each application is set with model selection switch. Drilling – O position and Hammer Drilling – I position.

Note: Do not shift mode selection switch while running (Fig 7)

7. Tools without SDS-Plus (Fig 8)

To work with tools without SDS-plus (eg., drill bits with cylindrical shafts), a drill chuck with a SDS-Plus adaptor must be inserted into the tool holder (Fig 8).

GENERAL OPERATIIONAL PRECAUTIONS

- 1. Keep work area clean. Cluttered areas and benches invite injuries.
- 2. Consider work area environment. Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep work area well lit.
- 3. Power tools produce sparks during operation. They also spark when switching ON/OFF. Never use power tools in dangerous sites containing lacquer, paint, benzene, thinner, gasoline, gases, adhesive agents, and other materials which are combustile or explosive.
- 4. Guard against electric shock. Prevent body contact with grounded surfaces. For example; pipes, radiators, ranges refrigerator enclosures.
- 5. Keep children away. Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- 6. Store idle tools when not in use. Tools should be stored in dry and high or locked-up place out of reach of children.
- 7. Don't force tool. It will do the job better and safer at the rate for which it was intended.
- 8. Use right tool. Don't force small tool or attachment to do the job of a heavy-duty tool. Don't use tool for purpose not intended.
- Dress properly. Do not wear loose clothing or jewellery. They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
 Use safety glasses. Also use face or dust mask if cutting operation is dusty.
- 10. Don't abuse cord. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord away from heat, oil and sharp edges.
- 11. Secure work. Use clamps or a vise to hold work. Its safer than using your hand